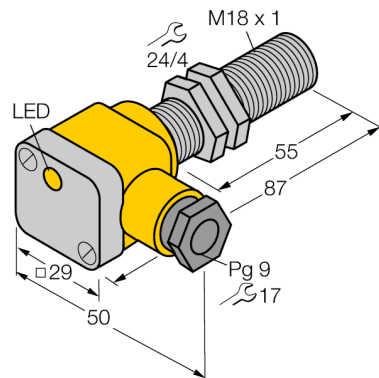


Inductive sensor Bi5-G18SK-AZ3X

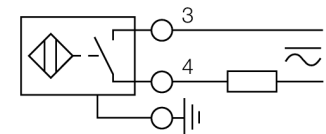
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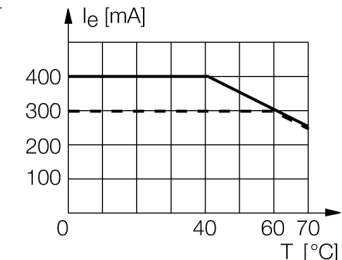
- Threaded barrel, M18 x 1
- Chrome-plated brass
- AC 2-wire, 20...250 VDC
- DC 2-wire, 10...300 VDC
- NO contact
- Terminal chamber

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.



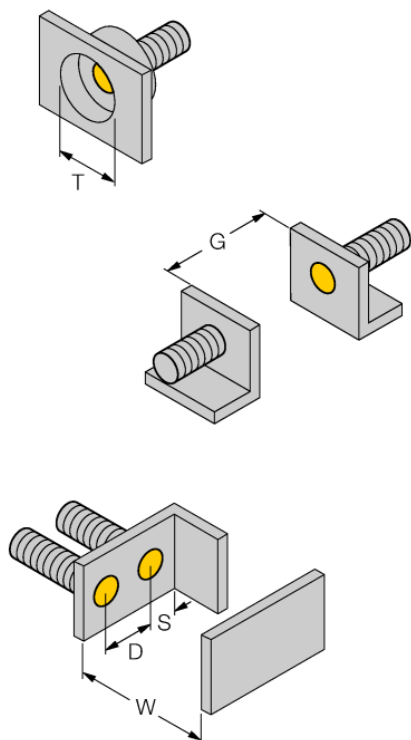
Type code	Bi5-G18SK-AZ3X
Ident no.	43310
Rated switching distance Sn	5 mm
Mounting conditions	flush
Assured switching distance	$\leq (0,81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeatability	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$
Hysteresis	3...15 %
Ambient temperature	-25...+70 °C
Operating voltage	20...250 VAC
Operating voltage	10...300VDC
AC rated operational current	≤ 400 mA
DC rated operational current	≤ 300 mA
Frequency	$\geq 50... \leq 60$ Hz
Residual current	≤ 1.7 mA
Rated insulation voltage	≤ 1.5 kV
Surge current	≤ 8 A (≤ 10 ms max. 5 Hz)
Voltage drop at I _e	≤ 6 V
Output function	2-wire, NO contact
Smallest operating current I _m	≥ 3 mA
Switching frequency	0.02 kHz
Construction	threaded barrel, M18 x 1
Dimensions	87 mm
Housing material	metal, CuZn, chrome-plated
Terminal chamber cover material	plastic, Ultem
Terminal chamber housing material	plastic, plastic, PA12-GF20
Material active area	plastic, PA
Max. tightening torque housing nut	25 Nm
Connection	Terminal chamber
Clamping ability	≤ 2.5 mm ²
Cable external diameter	4.5...8mm
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
IP Rating	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED red
Included in delivery	cable gland; 2x plastic seals

Inductive sensor Bi5-G18SK-AZ3X

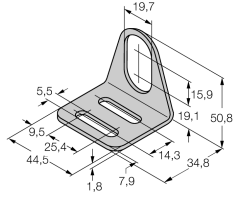
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Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn

Diameter of the active area B	Ø 18 mm
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Accessories

Type code	Ident no.	Description	Design
QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass Male thread M24 x 1.5. Note: The switching distance of proximity switches can be reduced by the use of quick-mount brackets.	
BST-18B	6947214	Fixing clamp for threaded barrel devices, with dead-stop; material: PA6	
MW-18	6945004	Mounting bracket for threaded barrel devices; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting bracket for smooth and threaded barrel devices; material: Polypropylene	