



## TECHNICAL MANUAL OF INSTALLATION

### EPFC-96

### EPFC-144














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## 1 - BUTTONS AND INDICATION LED'S:

### 1.1 Indication Leds

-  - Inductive load.
-  - Capacitive load.
-  - Temperature surround the controller (internal temperature sensor).
-  - Manual operation mode selected of the outputs relays.
-  - Automatic operation mode selected of the outputs relays.
-  - Mains Input voltage of phase.
-  - Load current of phase.
-  - kvar missing to achieve the Cosφ adjustment for the installation.
-  - Cosφ setting for the installation.
-  - Total harmonic distortion of current in %.
-  - On delay timer to switch the capacitors bank.

### 1.2 Buttons :

-  - Button selection for the operation mode , Manual or Automatic operation.
-  - Button to advance on the Measurements menu or to enter the Menu.
-  - Button to decrease the value.
-  - Button operation to increase the set value

## 2 - DESCRIPTION:

Control and digital Cosφ regulation device with accurate and reliable Cosφ readings, except possible errors deriving from aging of electronic components.

Thanks to particular devices and algorithms, the instrument, controls even electric lines with an high harmonic content.

Calculating reactive power, It allows to intervene in an aimed and timely way to connect the capacitor banks, which permits the best utilization of them both in the number of operations and in the equal rating of the capacitor banks.

## 3 - OPERATION:

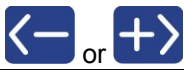
### > Device model:



At the switching on, for one second, it's displayed the type of device in the following way.

BOX	Model Type	Display Led	Steps
96x96	EPFC-96	00.4	04
96x96	EPFC-96	00.6	06
144x144	EPFC-144	00.4	04
144x144	EPFC-144	00.6	06
144x144	EPFC-144	00.8	08
144x144	EPFC-144	0.12	12

### > Output steps switching on test:

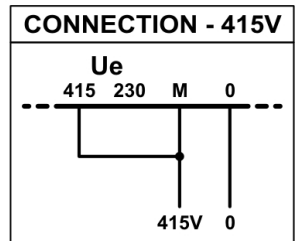
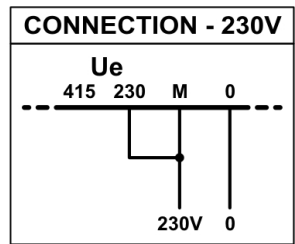
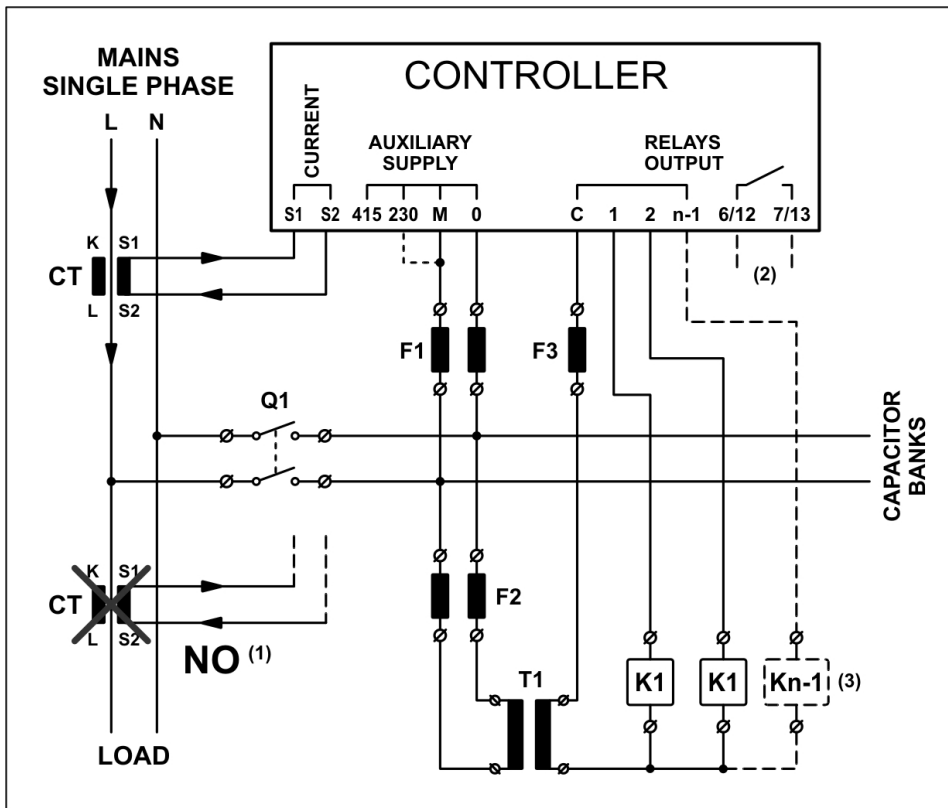
The parameters *P.01* to *P.05* must be programmed first (5.1 - Basic Set-up Menu).



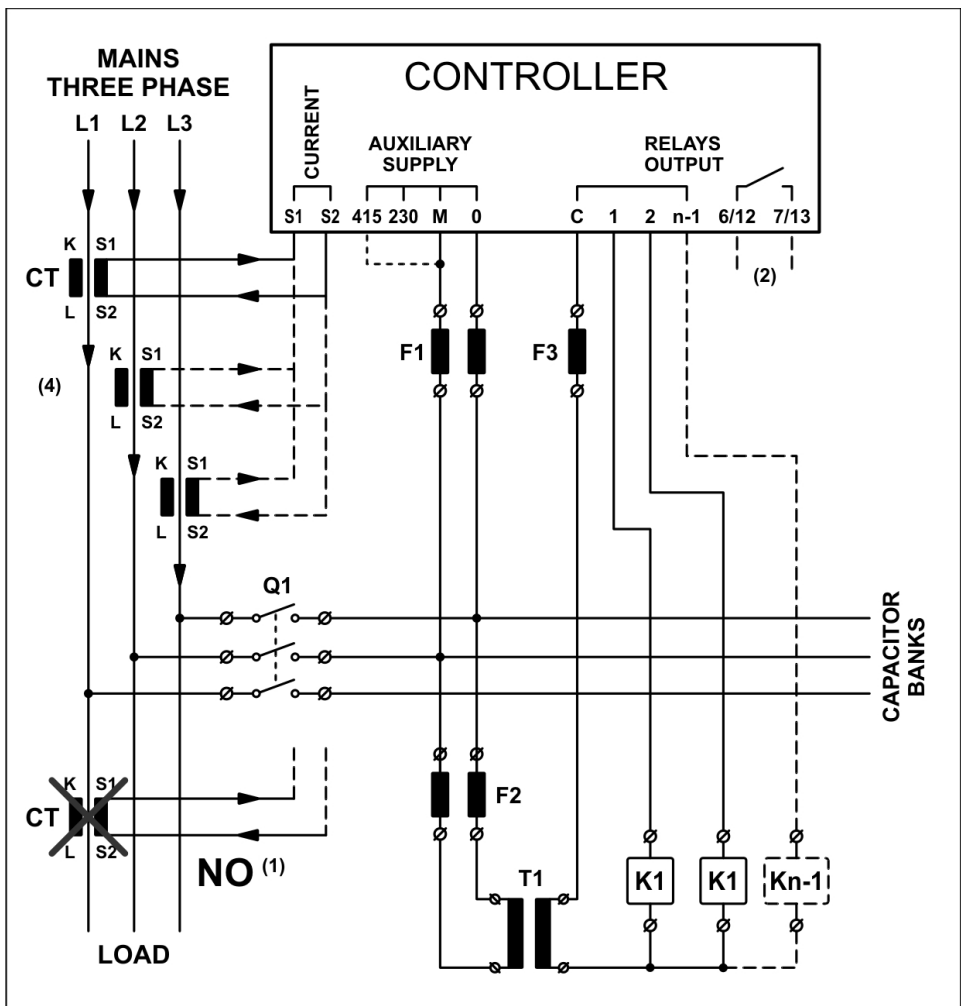
Pressing button  or  the respective outputs and the LED will be activated, letting you test the connections.

#### 4 - ELECTRICAL DIAGRAM FOR INSTALLATION:

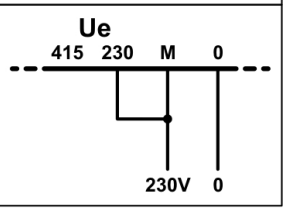
##### Mono-Phase Wiring Diagram:



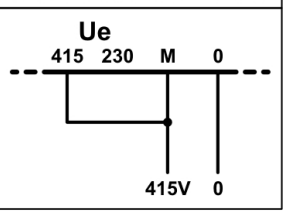
##### Three-Phase Wiring Diagram:



**CONNECTION - 230V**



**CONNECTION - 415V**



**NOTE:**

**The auxiliary transformer T1 is used for:**










- Isolated the auxiliary circuit for the controller from the mains circuit.
- Coil voltage of the contactors are different from the mains voltage network.

- (1) On the wrong connection, the Cosφ measured remain constant when we switch on the capacitors. It is necessary to change the connection of CT before the connection of voltage signal and on one phase.
- (2) Last step contact (not present for EPFC-96 model).
- (3) See Basic Set-up Menu **P.05** notes (5.1).
- (4) Setting sense of CT current in Advance Set-up Menu (5.2):

Parameter	CT	Phase Displacement VI with Cosφ = 1	CT - Phase Connection
A.02 = 1	Direct	90°	Current L1 – Power Supply L3-L2 <i>The Current phase is different to power supply phases</i>
A.02 = 2	Inverse	270°	
A.02 = 3	Direct	30°	Current L2 – Power Supply L3-L2 <i>The Current phase is coincident to an power supply phase</i>
A.02 = 4	Inverse	210°	
A.02 = 5	Direct	150°	Current L3 – Power Supply L3-L2 <i>The Current phase is coincident to an power supply phase</i>
A.02 = 6	Inverse	330°	





5.1 TO ENTER THE BASIC SET-UP MENU:












- a) The controller must be set on MANUAL operation and all capacitors must be OFF.
- b) Press the button  for 5 seconds.
- c) The display will show **SEt**
- d) The Led  and  will flash with intermittent of 500ms.
- e) Press the button  to show the parameters value **P.01**
- f) Press the button  to increase or the button  to decrease the value set.
- g) Press the button  to advance to the next parameter programmed, press again to show the parameter value.
- h) Press the button  to return on the parameter programmed.
- i) Proceed and program all parameters until the last **P.05**
- l) Press the button  to save all data, on display will shows **SAU** and exit the Basic set-up Menu.  
All Led's will light for a few seconds.
- j) If the display shows **Err**, it means that an error has happened and was not possible to save the data.  
Therefore it will be necessary to program again all the parameters on the Basic set-up menu.

Basic Set-up Menu:

PARAMETER	DESCRIPTION	RANGE	DEFAULT
<b>P.01</b>	Primary current transformer. <b>The first dot on the display flashes to indicate the thousands of Ampere.</b>	5 ... 10000	5
<b>P.02</b>	Rated power (nameplate) in kvar of the smallest capacitor bank.	0.10 ... 300	1.00
<b>P.03</b>	Rated capacitor voltage (nameplate) in volts.	80 ... 750	400
<b>P.04</b>	Reconnection time of the same step in seconds. (Capacitor discharge time)	1 ... 600	30
<b>P.05</b> (LED 1)	Step 1 VAR	0 ... 300000	0
<b>P.05</b> (LED 2)	Step 2 VAR	0 ... 300000	0
<b>P.05</b> (LED X)	Follow the same programming as above, except for the last TWO steps.	0 ... 300000	0
<b>P.05</b> (LED N-1)	Programming of the last before last step. VAR or external fan (a)	0 ... 300000 <b>FRn</b>	0
<b>P.05</b> (LED N) (b)	Programming of the last step. VAR or alarm output (c)	0 ... 300000 <b>nAR - nAR</b>	0

- (a) **External fan:** press the button  until the display shows **FRn**  
The temperature operation control should be set on the Advance Menu **A.11** and **A.12**
- (b) **Last step:** it can be 04/06/08/12 depending on the version (not present for EPFC04A model).
- (c) **Alarm output:** when the display shows **000**, pressing the  key appears the lettering **nAR** (normal close alarm) which means the alarm relay normally energized that is closed contact in the absence of alarm.  
Pressing again, the function is inverted and display show **nAR**

## 5.2 TO ENTER THE ADVANCE MENU:

- The controller must be set on MANUAL operation and all capacitors must be OFF.
- Press the button  for 5 seconds.
- The display will show **SEt**
- The Led  and  will flash with Intermittent of 500 ms.
- Press both buttons together  and  for 2 seconds until the display shows **A.01**
- Press the button  to show the parameters value **A.01**
- Press the button  to increase or the button  to decrease the value set.
- Press the button  to advance to the next parameter programmed, press again to show the parameter value.
- Press the button  to return on the parameter programmed.
- Proceed and program all parameters until the last **A.15**
- After last parameter value press the button  to save the data, display will shows **SAU** and exit the Advance Menu. All Led's will light for a few seconds.
- If the display shows **Err**, it means that an error has happened and was not possible to save the data. Therefore it will be necessary to program again all the parameters on the Advance Menu.

### Advance Set-up Menu:

PARAMETER	DESCRIPTION		RANGE	DEFAULT
<b>A.01</b>	Mains Connection	0 = Three-Phase 1 = Single-Phase	0 ... 1	0
<b>A.02</b>	Sense of CT current	1 = CT on L1 Direct 2 = CT on L1 Inverse	1 ... 6	1
		3 = CT on L2 Direct 4 = CT on L2 Inverse		
		5 = CT on L3 Direct 6 = CT on L3 Inverse		
<b>A.03</b>	Frequency	1 = 50 HZ 2 = 60 HZ	1 ... 2	1
<b>A.04</b>	Serial interface TTL	0 = Disable 1-99 = Enable	0 ... 99	1*
<b>A.05</b>	Temperature Alarm	0 = Disable 1 = Enable	0 ... 1	1
<b>A.06</b>	Temperature scale	0 = °C 1 = °F	0 ... 1	0
<b>A.07</b>	Alarm THD (%) I		110 ... 130	120
<b>A.08</b>	THD(%) Delay on (seconds)		1 ... 240	5
<b>A.09</b>	Alarm relay (see Table pag.10)	0 = None; 1 = All 2 = <b>A.HU</b> 3 = <b>A.LU</b> 4 = <b>A.HI</b> 5 = <b>A.LI</b> 6 = <b>A.HC</b> 7 = <b>A.LC</b> 8 = <b>A.EH</b>	0 ... 8	1
<b>A.10</b>	Time to switch off all the capacitors because of low current (seconds).		1 ... 240	120
<b>A.11</b>	Min Temp. to switch off the fan relay output. (if selected °F set the right value)		1 ... 240	30
<b>A.12</b>	Max Temp. to switch on the fan relay output. (if selected °F set the right value)		1 ... 240	50
<b>A.13</b>	Mains Three Phase Voltage.		220 / 380 400 / 440	400

<b>A. 14</b>	Fixed step selection (0=none)				0 ... 12	0		
<b>A. 15</b>	0 = kvar with subtraction fixed step		1 = Real kvar		0 ... 1	0		
<b>A. 16</b>	Serial Protocol Type	0	Proprietary	9600 Bauds	EVEN	1 Bit	0 ... 15	0
		1	Modbus	19200 Bauds	EVEN	1 Bit		
		2	Modbus	9600 Bauds	EVEN	1 Bit		
		3	Modbus	4800 Bauds	EVEN	1 Bit		
		4	Modbus	2400 Bauds	EVEN	1 Bit		
		5	Modbus	1200 Bauds	EVEN	1 Bit		
		6	Modbus	19200 Bauds	ODD	1 Bit		
		7	Modbus	9600 Bauds	ODD	1 Bit		
		8	Modbus	4800 Bauds	ODD	1 Bit		
		9	Modbus	2400 Bauds	ODD	1 Bit		
		10	Modbus	1200 Bauds	ODD	1 Bit		
		11	Modbus	19200 Bauds	NONE	1 Bit		
		12	Modbus	9600 Bauds	NONE	1 Bit		
		13	Modbus	4800 Bauds	NONE	1 Bit		
		14	Modbus	2400 Bauds	NONE	1 Bit		
15	Modbus	1200 Bauds	NONE	1 Bit				
<b>A. 17</b>	Anti-Hunting	0 = Disable		0.90 ... 1.00 = Enable		0 / 0.90 ... 1.00	0	

\*The values 1 to 99 indicate the device number when the units are connect on a serial interface, the values 100 to 199 are not used.

### 5.3 TO SET DEFAULT PARAMETERS:

- In **A.01** parameter, press all buttons together     for 5 seconds, on display will shows **SAU**  
Now the device will restart.

**ATTENTION:** All settings made on the device will be lost and all steps are will restored to default setting.

### 6 - SETTING PASSWORD:

Default password is **000** and isn't active (unlocked).



a) The controller must be set on MANUAL operation and all capacitors must be OFF.

b) Press the button  for 5 seconds.

c) The display will show **SEt**

d) The Led  and  will flash with intermittent of 500ms.




e) Press the button  for 10seconds until display will show **5.P5**

f) To change password value press  or .

g) To save new password press  for 5 seconds until display will show **SAU**

h) To exit without save password press  when password value is show.

i) Now you can view but not modify the parameters.










l) When you try to change the parameters the display show **PAS**, then pressing the keys  or  set the password and confirm by pressing 

m) If the password is correct you have access to edit parameters for 5 minutes after which everything will reload.

n) If the password is incorrect the display show **Err.**











- a) If when the instrument requires entering the password do not press any button for 30 seconds the system will exit the menu and resume normal operation.
- p) To disable the password set the value **000**, or in the most extreme case carry out reset (5.3 - Set Default Parameters).

## 7 - SETTING AUTORECOGNIZED CAPACITOR BANK:

- a) The controller must be set on MANUAL operation and all capacitors must be OFF.
- b) Press the button  for 5 seconds.
- c) The display will show **SEt**
- d) The Led  and  will flash with intermittent of 500ms.
- e) Press repeatedly the button  until the display show the parameters value **P.05**
- f) Press the button  for 10 seconds until display will show **Aut** and start the automatic recognition of steps VAR.  
This operation can take some minutes, at the end the display show **P.05**  
Warning, the load must be stable during recognition, else wrong values of steps will be set.  
However, when recognition is finish, you can see and eventually set the steps manually if values are wrong.
- g) Press repeatedly the button  for scroll through the steps and see the banks acquired.
- h) If the value is wrong press the button  to increase or the button  to decrease the value set.
- i) Now press the button  to save all data, on display will shows **SAU** and exit the Basic set-up Menu.  
All Led's will light for a few seconds.

**ATTENTION:** Capacity below 100VAR are recognized as 0.


## 8 - MEASUREMENTS FUNCTIONS:

- a) Standard the display shows the  $\text{Cos}\phi$  of the installation, and if the load are inductive  or capacitive .  
On  $\text{Cos}\phi$  value indication, if the decimal point on first digit (from left) flashing is because the system working as Generator and the sense of current is inverted (verify correct CT connection or modify parameter **A.02**).
- b) Press the button  to advance on measurements available and indicated by the related LED illuminated.
- c) If a value is above 1000, the decimal point flashing. If the value is below 1000 the decimal point is light on fixed.
- d) Select  measure, the display will show the kvar missing to achieve the  $\text{Cos}\phi$  adjustment for the installation.  
Now if pressing the button  the display will show the correct value measured by the controller of the minimum capacitor step set on **P.02**  
Or if pressing the button , the display will show the numbers of minimum step capacitor (programmed on **P.02**) that will be needed to reach the  $\text{Cos}\phi$  set.
- e) If the  $\Delta\text{kvar}$  led  is ON, it means that the installation is inductive and needs to switch on the capacitor to reach the value of  $\text{Cos}\phi$  programmed for the application.
- f) If the  $\Delta\text{kvar}$  led  is ON, it means that the  $\text{Cos}\phi$  of the installation is capacitive and needs to switch off the capacitor to reduce the  $\text{Cos}\phi$  to the value programmed.
- g) Press the button  to verify the equivalent number of steps that must be switch ON (load inductive) or OFF (load capacitive) to reach the  $\text{Cos}\phi$  programmed for the installation.
- h) If no button is pressed for 30 seconds, the display will returned to the  $\text{Cos}\phi$  indication of the installation.
- i) Select  measure, the display will show the Mains Input Voltage of phase.


Now if hold press , the display will show the total kVA of system.

Now if hold press , the display will show the total kW of system.

l) Select  measure, the display will show the Load Current of phase.



Now if hold press , the display will show the total kvar of system.

m) Select  measure, the display will show the ambient temperature.


Now if hold press , the display will show the total Hours of functioning.

## 9 - COS $\phi$ SET-UP AND SENSITIVITY SET-UP:

### 9.1 Cos $\phi$ set-up:

Press the button  until the Led  turns ON.

Press the button  to increase the value or the button  to decrease the value of Cos $\phi$  desired for the installation.

The Led  ON indicates that the instantaneous Cos $\phi$  of the installation is inductive.



The Led  ON indicates that the instantaneous Cos $\phi$  of the installation is capacitive.

### 9.2 Sensitivity:

Is the time available for the unit to measure the average Cos $\phi$  of the installation and calculate the reactive power needed to reach the Cos $\phi$  programmed for the installation, switching ON or OFF the steps relays (therefore the capacitors).

The unit of sensitivity is: sec/kvar (The kvar of the lowest capacitor programmed on **P.02** ).

> Press the button  until the  Led lights ON.

> Press the button  or  to modify the value of sensitivity programmed and shown on display of the device.

> The time to turn ON the step relay depends on the time of Reconnection of the step. ( **P.04** ).

### 9.3 Example:

If we need to switch ON 20 kvar. Parameters programmed on the device:

**P.02** (lowest step): 10 kvar

Sensitivity programmed: 60 sec/kvar (lowest step on **P.02** )


We will have: Reactive power needed of 20 kvar is equal to 2 x 10 kvar (lowest step on **P.02** )



**Therefore, The device will switch On the step in: 60sec / 2x10kvar = 30sec**

## 10 - OPERATION MODE:

### !!! ATTENTION !!!

The operating mode can't be changed if **LED  $\Delta$ kvar**, **Set Cos $\phi$**  or **SENSITIVITY** is switched on.



1. Press the button  for 1 second to select the mode of operation desired, Manual or Automatic.

2. The Led  or  ON indicates the operation mode selected.

3. The operating mode remains stored even in absence of supply voltage.

### 10.1 MANUAL OPERATION MODE:

During Manual operation mode , the status of step relays is stored even in the absence of supply voltage to the unit. When the power returns back the unit will return to the stored status.

1. Press the button  or  to select the step relay to be activated, the correspondent Led will flash ON and OFF.

**MODE**

2. Press the button **MODE** within 5 seconds of step selection, to modify the status of the output relay (turn On or turn OFF).
3. Repeat the above operation for the next steps to be examined.
4. If the last step is programmed as Alarm relay, then the relay can not be command manually.

Note: During Manual operation the device controls the reconnection time of the capacitors (same as discharged time of the capacitor on **P.04**), therefore to switch ON the same step it will be necessary to elapse the reconnection time programmed.

## 10.2 AUTOMATIC OPERATION MODE:

During automatic operation the PFC will consider the  $\text{Cos}\phi$  of the installation and the Set  $\text{Cos}\phi$  programmed.



1. If the **AUT** Led is flashing, it means that the controller is ready to switch On or Off the step.
2. If the time is too long is because the  $\text{Cos}\phi$  controllers is waiting to elapse the reconnection time setted ( **P.04** ).
3. The instrument utilizes the best choice combination of the following decreasing priorities listed bellow:
  - a) Reactive power needed.
  - b) Reconnection time for the step selected.
  - c) Number of switching necessary to reach the  $\text{Cos}\phi$  desired.
  - d) Number of the effected insertions and connections.
  - e) Total time need of the effected insertions/connections.
4. The software also includes the Anti-Hunting protection for the capacitors to prevent inconvenient switch on/off when trying to correct the  $\text{Cos}\phi$  of installation if the capacitor is too large.  
The new  $\text{Cos}\phi$  measure must be less than 1.00 with the capacitor is on.

## 11 - ALARMS TABLE:

1. In manual mode the alarms are active only visual.
2. Pressing the **MODE** button the visual alarm can momentarily be cancelled, and the readings can be accessed to verify the causes of the alarms.  
If for 30 seconds no button is pressed the visual alarm returns until its removing.

Code	Description	Delay	Intervention Parameter	Display LED
<b>R.HU</b>	Too high voltage	15min	Voltage over +10% set value.	Display <b>R.HU</b> <b>VOLTAGE</b> LED blink
<b>R.LU</b>	Too low voltage	5sec	Voltage under -15% set value	Display <b>R.LU</b> <b>VOLTAGE</b> LED blink
<b>R.HI</b>	Too high current	2min	Current exceeds 110% of the rated value.	Display <b>R.HI</b> <b>CURRENT</b> LED blink
<b>R.LI</b>	Too low current	5sec	Current is lower than 2.5% rated value. If the alarm condition persists for a time exceeding 2 minutes, then the outputs are disabled.	Display <b>R.LI</b> <b>CURRENT</b> LED blink
<b>R.HC</b>	Overcompensation	2min	Capacitors are all disconnected and the $\text{Cos}\phi$ is higher than the preset value.	Display <b>R.HC</b> alternated with $\text{Cos}\phi$ value
<b>R.LC</b>	Under compensation	15min	Capacitors are all connected and the $\text{Cos}\phi$ is lower than the preset value.	Display <b>R.LC</b> alternated with $\text{Cos}\phi$ value
<b>R.Dt</b>	Over temperature	10sec	The temperature is to 60°C from at least 10 seconds.	Display <b>R.Dt</b> alternated with $\text{Cos}\phi$ value
<b>R.tH</b>	THD % I	5	When the THD is higher than the value set on par. <b>R.07</b>	<b>R.tH</b> alternated with <b>THD %</b>
<b>R.PS</b>	Set-up parameters error	-	The set-up parameters read by the EEPROM are not correct. To restore is necessary the re-set up made by the user.	Display <b>R.PS</b>
<b>R.PC</b>	Adjustment/setting parameters error	-	The setting parameters read by the EEPROM aren't correct. The device operates with the default parameters. There could be error in the calculated measures. The user can't do the setting. It is necessary to return the unit to manufacturer.	Display <b>R.PC</b>

<b>A.PU</b>	Parameters error	-	The setting parameters read by the EEPROM are not correct (set Cosφ, sensitivity, operation mode). To reset is necessary to contact the manufacturer.	Display <b>A.PU</b>
<b>A.EE</b>	Cancellation EPROM error	-	Only in the testing phase you can see if the EEPROM doesn't operates correctly. Is necessary to contact the manufacturer.	Display <b>A.EE</b>
<b>A.Fr</b>	Frequency error	0	If frequency is out of +5% of selected in <b>A.D3</b> Probably you must set parameter <b>A.D3</b> correctly. The frequency is checked only at power on.	Display <b>A.Fr</b>

De-activate the relay participation is possible by means of the parameter **A.D5**

## 12 - TECHNICAL DATA:

Supply Circuit	EPFC-96	EPFC-144
Supply Voltage	230 - 415 VAC	230 - 415 VAC
Operating Limits	-15%...+10% UE	-15%...+10% UE
Rated Frequency	50 or 60Hz	50 or 60Hz
Power Consumption L/L - 400VAC	5.8 VA	6.1 VA
Immunity time for Microbreakings	<6ms	<6ms

Current Input	EPFC-96	EPFC-144
Rated Current	5A	5A
Operating Limits	0.125...5.5A	0.125...5.5A
Overload Capacity	1.1le	1.1le
Overload Peak	10 le for 1sec	10 le for 1sec

Reading and Control Range	EPFC-96	EPFC-144
Voltage Reading Limits	195...460 VAC	195...460 VAC
Current Reading Limits	0.125...5.5A	0.125...5.5A
Type of Current and Voltage Readings	TRMS	TRMS
Cosφ Adjustment	0.85 inductive...0.95 capacitive	0.85 inductive...0.95 capacitive
Tripping Sensitivity	5...600 s/step	5...600 s/step
Re-connection Time of the Same Step	5...240 seconds	5...240 seconds
FFT - Harmonic Spectrum	THD% - 64st	THD% - 64st

Relay Outputs	EPFC-96	EPFC-144
Number of Outputs	04 - 06	04 - 06 - 08 - 12
Contact Arrangement	1NO	1NO
Contacts Capacity	8A - 250VAC (AC1)	8A - 250VAC (AC1)
Maximum Capacity the Common Contacts	10A	10A
Insulating Category/Rated Voltage VDE0110	C/250 - B/400	C/250 - B/400
Maximum Switching Voltage	400VAC	400VAC
Electrical Contact Life	20 x 10 <sup>6</sup> ops	20 x 10 <sup>6</sup> ops
Mechanical Contact Life	100 x 10 <sup>3</sup> ops	100 x 10 <sup>3</sup> ops

Enclosure and Connections	EPFC-96	EPFC-144
Type of Terminal	Pluggable	Pluggable
Enclosure Version	Flush mount 96x96	Flush mount 144x144
Temperature Work	-10 / +50 °C	-10 / +50 °C
Electrical Insulation - Mains/Contact	4 kV	4 kV
Protection Degree	IP41 Front - IP20 Terminals	IP41 Front - IP20 Terminals
Relative Humidity w/o Condensation	95 RH%	95 RH%
Conforming Norms	IEC 60255-5_IEC 60255-6 IEC 60068-2-61_IEC 60068-2-6 EN50081-1_EN50082-2	IEC 60255-5_IEC 60255-6 IEC 60068-2-61_IEC 60068-2-6 EN50081-1_EN50082-2



Dimensions	96 x 96 x 74mm	149 x 149 x 60mm
Weight	350g - 370g	520g - 540g - 650g - 700g

Serial Interface	EPFC-96 (on option)	EPFC-144
TTL	Standard	Standard
Communication Protocol	Proprietary / MODBUS RTU	Proprietary / MODBUS RTU
Connector Type	RJ11	RJ11

Serial Adapter TTL / USB / 485	ALL EPFC MODELS
Connector RJ11 / USB / 485	Optional order code AD-USB/485

### 13 - REGISTERS:

#### READ REGISTERS (INPUT REGISTERS)

ADDRESS	FORMAT	MULTIPLIER	UNIT	PARAMETERS
0000	USHORT	0,001	-	Cosφ actual ( x1000 )
0001	USHORT	1	V	RMS Voltage
0002	ULONG	0,01	A	RMS Current
0004	LONG	1	VAR	Actual Reactive Power ( Negative = Capacitive )
0006	LONG	1	VAR	Reactive Power Demand
0008	ULONG	1	W	Actual Active Power
000A	USHORT	1	%	Actual THD
000B	USHORT	-	bits	General Alarms: ( 0 = Disabled, 1 = Enabled )
				bit0 = <b>R.HU</b> Voltage Too High
				bit1 = <b>R.LU</b> Voltage Too Low
				bit2 = <b>R.H I</b> Current Too High
				bit3 = <b>R.L I</b> Current Too Low
				bit4 = <b>R.HC</b> Over Compensation
				bit5 = <b>R.LC</b> Under Compensation
				bit6 = <b>R.Ot</b> Over Temperature
				bit7 = <b>R.th</b> High THD
				bit8 = <b>R.Fr</b> Wrong Frequency
000C	USHORT	-	bits	Eeprom Alarms: ( 0 = Disabled, 1 = Enabled )
				bit0 = <b>R.PS</b> Error Parameters Setup
				bit1 = <b>R.PC</b> Calibration Error Parameters
				bit2 = <b>R.PU</b> Various Parameters Error
				bit3 = <b>R.EE</b> Eeprom Error Cancellation
				bit4 = <b>R.SS</b> Error Parameter Set
				bit5 = <b>R.SC</b> Not Used
				bit6 = <b>R.SU</b> Calibration Error Parameter Set
000D	USHORT	-	bits	Steps Actual Output Status
000E	ULONG	1	VAR	Real Reactive Power – Step 1
0010	ULONG	1	VAR	Real Reactive Power – Step 2
0012	ULONG	1	VAR	Real Reactive Power – Step 3
0014	ULONG	1	VAR	Real Reactive Power – Step 4
0016	ULONG	1	VAR	Real Reactive Power – Step 5
0018	ULONG	1	VAR	Real Reactive Power – Step 6
001A	ULONG	1	VAR	Real Reactive Power – Step 7
001C	ULONG	1	VAR	Real Reactive Power – Step 8
001E	ULONG	1	VAR	Real Reactive Power – Step 9
0020	ULONG	1	VAR	Real Reactive Power – Step 10
0022	ULONG	1	VAR	Real Reactive Power – Step 11
0024	ULONG	1	VAR	Real Reactive Power – Step 12
0026	USHORT	0.1	°C	Temperature
0027	USHORT	1	-	Max Step Number ( 04-06-08-12 )
0028	USHORT	-	-	Firmware Checksum

0029	USHORT	-	-	Actual Quadrant ( 1 = IND-CAR, 2 = IND-GEN, 3 = CAP-GEN, 4 = CAP-
002A	USHORT	1	seconds	Seconds of Discharge – Step 1
002B	USHORT	1	seconds	Seconds of Discharge – Step 2
002C	USHORT	1	seconds	Seconds of Discharge – Step 3
002D	USHORT	1	seconds	Seconds of Discharge – Step 4
002E	USHORT	1	seconds	Seconds of Discharge – Step 5
002F	USHORT	1	seconds	Seconds of Discharge – Step 6
0030	USHORT	1	seconds	Seconds of Discharge – Step 7
0031	USHORT	1	seconds	Seconds of Discharge – Step 8
0032	USHORT	1	seconds	Seconds of Discharge – Step 9
0033	USHORT	1	seconds	Seconds of Discharge – Step 10
0034	USHORT	1	seconds	Seconds of Discharge – Step 11
0035	USHORT	1	seconds	Seconds of Discharge – Step 12
0036	ULONG	1	hours	Total Hours of Operation

#### READ / WRITE REGISTERS (HOLDING REGISTERS)

ADDRESS	FORMA	MULTIPLIE	UNIT	RANGE	PARAMETERS
0000	USHOR	-	-	0 ... 1	Mode ( 0 = Manual, 1 = Auto )
0001	USHOR	-	-	0 ... 4095	Manual Step Combination Set ( bit0 = Step 1, ... , bit11 = Step 12 )
0002	SHORT	0,01	-	-100 ... 100	Cosφ desired ( negative = capacitive )
0003	USHOR	1	sec./ste	5 ... 600	Sensitivity
0004	USHOR	1	A	5 ... 10000	<b>P.01</b> CT Current
0005	USHOR	1	VAR	1 ... 30000	<b>P.02</b> Minimum Step
0006	USHOR	1	V	80 ... 750	<b>P.03</b> Nominal Capacitor Voltage
0007	USHOR	1	seconds	1 ... 600	<b>P.04</b> Reconnection Time Step
0008	LONG	1	VAR	0 ... 300000	<b>P.05</b> Step 1 Value
000A	LONG	1	VAR	0 ... 300000	<b>P.05</b> Step 2 Value
000C	LONG	1	VAR	-1 ... 300000	<b>P.05</b> Step 3 Value ( if 04 steps: -1 = FAN )
000E	LONG	1	VAR	-2 ... 300000	<b>P.05</b> Step 4 Value ( if 04 steps: -1 = NCA, -2 = NOA )
0010	LONG	1	VAR	-1 ... 300000	<b>P.05</b> Step 5 Value ( if 06 steps: -1 = FAN )
0012	LONG	1	VAR	-2 ... 300000	<b>P.05</b> Step 6 Value ( if 06 steps: -1 = NCA, -2 = NOA )
0014	LONG	1	VAR	-1 ... 300000	<b>P.05</b> Step 7 Value ( if 08 steps: -1 = FAN )
0016	LONG	1	VAR	-2 ... 300000	<b>P.05</b> Step 8 Value ( if 08 steps: -1 = NCA, -2 = NOA )
0018	LONG	1	VAR	0 ... 300000	<b>P.05</b> Step 9 Value
001A	LONG	1	VAR	0 ... 300000	<b>P.05</b> Step 10 Value
001C	LONG	1	VAR	-1 ... 300000	<b>P.05</b> Step 11 Value ( if 12 steps: -1 = FAN )
001E	LONG	1	VAR	-2 ... 300000	<b>P.05</b> Step 12 Value ( if 12 steps: -1 = NCA, -2 = NOA )
0020	USHOR	-	-	0 ... 1	<b>R.01</b> Mains Connection ( 0 = Three-Phase, 1 = Single-Phase )
0021	USHOR	-	-	1 ... 6	<b>R.02</b> Sense of CT current ( 1 = L1 Direct, 2 = L1 Inverse ) ( 3 = L2 Direct, 4 = L2 Inverse ) ( 5 = L3 Direct, 6 = L3 Inverse )
0022	USHOR	-	-	1 ... 2	<b>R.03</b> Frequency ( 1 = 50Hz, 2 = 60Hz )
0023	USHOR	-	-	0 ... 247	<b>R.04</b> Serial Address ( 0 = Off, 1...247 = On "address" )
0024	USHOR	-	-	0 ... 1	<b>R.05</b> Enable Temperature Alarm Relay ( 0 = Disable, 1 =
0025	USHOR	-	-	0 ... 1	<b>R.06</b> Temperature Scale ( 0 = °C, 1 = °F )
0026	USHOR	1	%	110 ... 130	<b>R.07</b> THD Alarm Threshold
0027	USHOR	-	bits	0 ... 255	<b>R.09</b> Relay Alarm ( 0 = Disable, 1 = Enabled ) ( bit0 = <b>R.HU</b> , bit1 = <b>R.LU</b> , bit2 = <b>R.H I</b> , bit3 = <b>R.L I</b> ) ( bit4 = <b>R.HC</b> , bit5 = <b>R.LC</b> , bit7 = <b>R.Lh</b> , bit8 = <b>R.Fr</b> )
0028	USHOR	-	units	1 ... 240	<b>R.10</b> Delay Step Disconnection Warning ( <b>R.L I</b> ) ( the unit of measure depends on parameter 0038 )
0029	USHOR	1	°C	1 ... 240	<b>R.11</b> Minimum Temperature Threshold for Disabling Fan Relay
002A	USHOR	1	°C	1 ... 240	<b>R.12</b> Maximum Temperature Threshold for Activating Fan Relay
002B	USHOR	1	V	200 ... 500	<b>R.13</b> Rated Voltage
002C	USHOR	-	-	0 ... 12	<b>R.14</b> Fixed Step Number
002D	USHOR	-	-	0 ... 1	<b>R.15</b> Fixed Step Type
002E	USHOR	-	-	0 ... 15	<b>R.16</b> Serial Protocol Type
002F	USHOR	-	bits	0 ... 255	Alarm Enable ( 0 = Disabled, 1 = Enabled ) ( bit0 = <b>R.HU</b> , bit1 = <b>R.LU</b> , bit2 = <b>R.H I</b> , bit3 = <b>R.L I</b> )



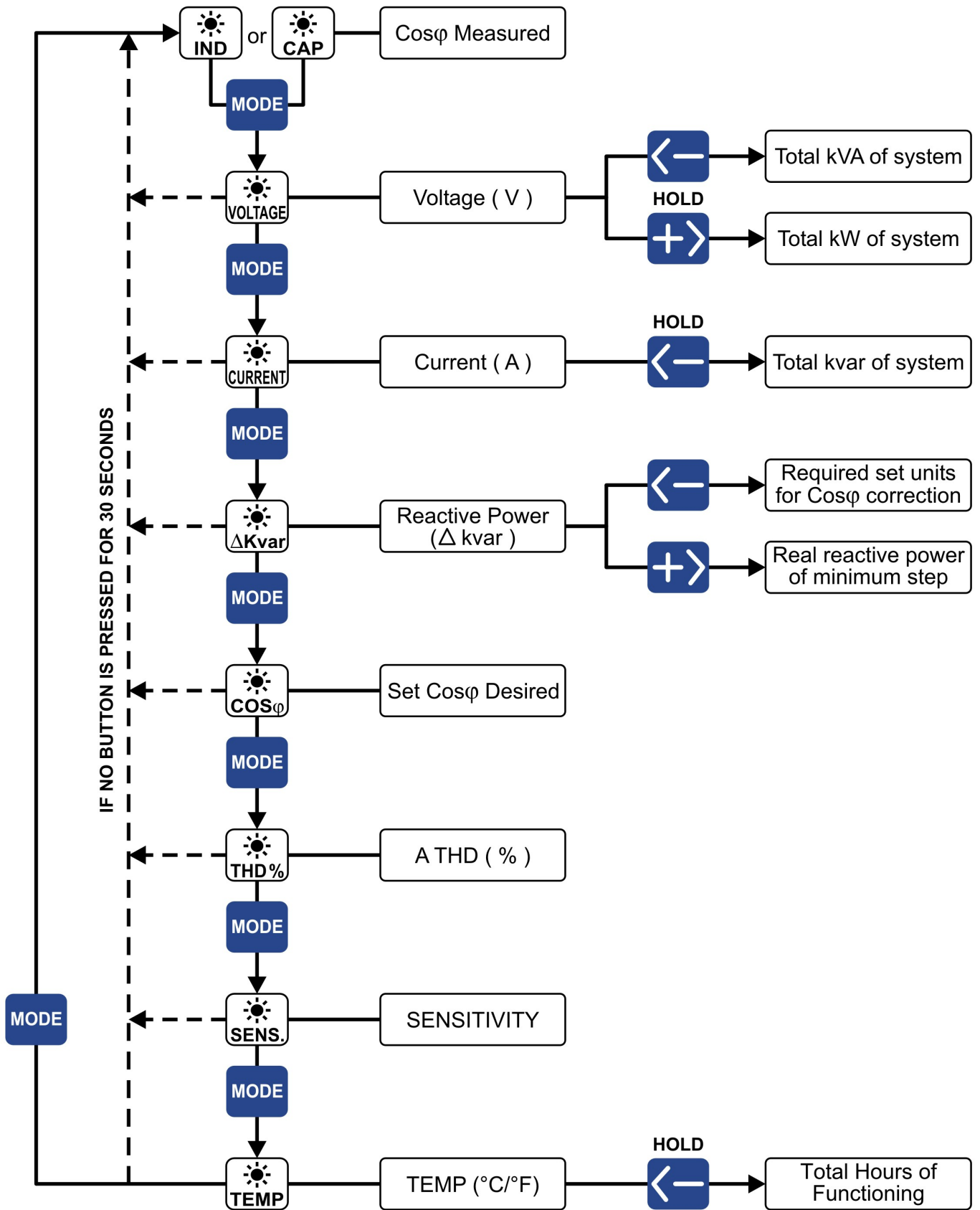
					( bit4 = <i>A.HC</i> , bit5 = <i>A.LC</i> , bit7 = <i>A.Lh</i> , bit8 = <i>A.Fr</i> )
0030	USHOR	-	units	1 ... 240	<i>A.HU</i> Time Delay Alarm
0031	USHOR	-	units	1 ... 240	<i>A.LU</i> Time Delay Alarm
0032	USHOR	-	units	1 ... 240	<i>A.H I</i> Time Delay Alarm
0033	USHOR	-	units	1 ... 240	<i>A.L I</i> Time Delay Alarm
0034	USHOR	-	units	1 ... 240	<i>A.HC</i> Time Delay Alarm
0035	USHOR	-	units	1 ... 240	<i>A.LC</i> Time Delay Alarm
0036	USHOR	-	units	1 ... 240	<i>A.De</i> Time Delay Alarm
0037	USHOR	-	units	1 ... 240	<i>A.Lh</i> Time Delay Alarm ( <i>A.DB</i> )
0038	USHOR	-	bits	0 ... 255	Alarm Scale ( 0 = Seconds, 1 = Minuts )
					( bit0 = <i>A.HU</i> , bit1 = <i>A.LU</i> , bit2 = <i>A.H I</i> , bit3 = <i>A.L I</i> ) ( bit4 = <i>A.HC</i> , bit5 = <i>A.LC</i> , bit7 = <i>A.Lh</i> , bit8 = <i>A.Fr</i> )
0039	USHOR	-	bits	0 ... 255	Disconnection Steps on Alarm ( 0 = Disabled, 1 = Enabled )
					( bit0 = <i>A.HU</i> , bit1 = <i>A.LU</i> , bit2 = <i>A.H I</i> , bit3 = <i>A.L I</i> ) ( bit4 = <i>A.HC</i> , bit5 = <i>A.LC</i> , bit7 = <i>A.Lh</i> , bit8 = <i>A.Fr</i> )
003A	ULONG	1	-	0 ... 4294967295	Number Insertions Step 1
003C	ULONG	1	-	0 ... 4294967295	Number Insertions Step 2
003E	ULONG	1	-	0 ... 4294967295	Number Insertions Step 3
0040	ULONG	1	-	0 ... 4294967295	Number Insertions Step 4
0042	ULONG	1	-	0 ... 4294967295	Number Insertions Step 5
0044	ULONG	1	-	0 ... 4294967295	Number Insertions Step 6
0046	ULONG	1	-	0 ... 4294967295	Number Insertions Step 7
0048	ULONG	1	-	0 ... 4294967295	Number Insertions Step 8
004A	ULONG	1	-	0 ... 4294967295	Number Insertions Step 9
004C	ULONG	1	-	0 ... 4294967295	Number Insertions Step 10
004E	ULONG	1	-	0 ... 4294967295	Number Insertions Step 11
0050	ULONG	1	-	0 ... 4294967295	Number Insertions Step 12
0052	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 1
0054	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 2
0056	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 3
0058	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 4
005A	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 5
005C	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 6
005E	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 7
0060	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 8
0062	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 9
0064	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 10
0066	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 11
0068	ULONG	1	seconds	0 ... 4294967295	Time Insertion Step 12
006A	USHOR	0,01	-	090 ... 100	<i>A. I7</i> Anti-Hunting threshold

Avabile optional communication module PC-USB / RS485 / TTL

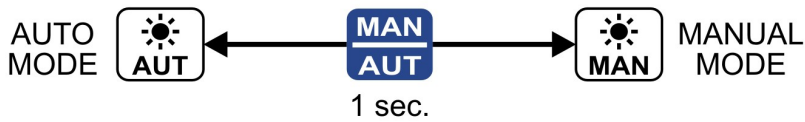
Order Code: AD-USB/485

**14 - FLOW CHARTS:**

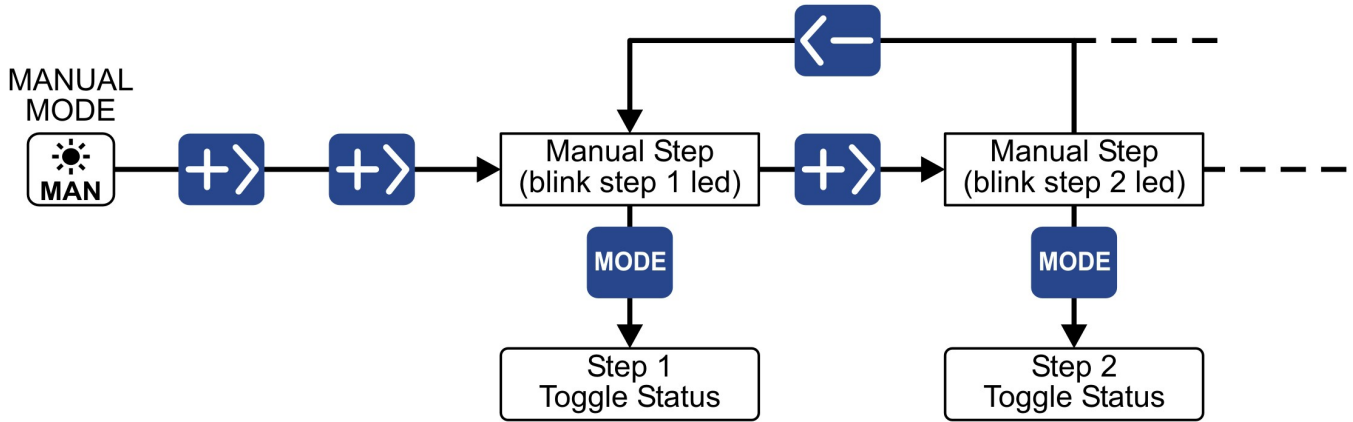
# READ MEASURES



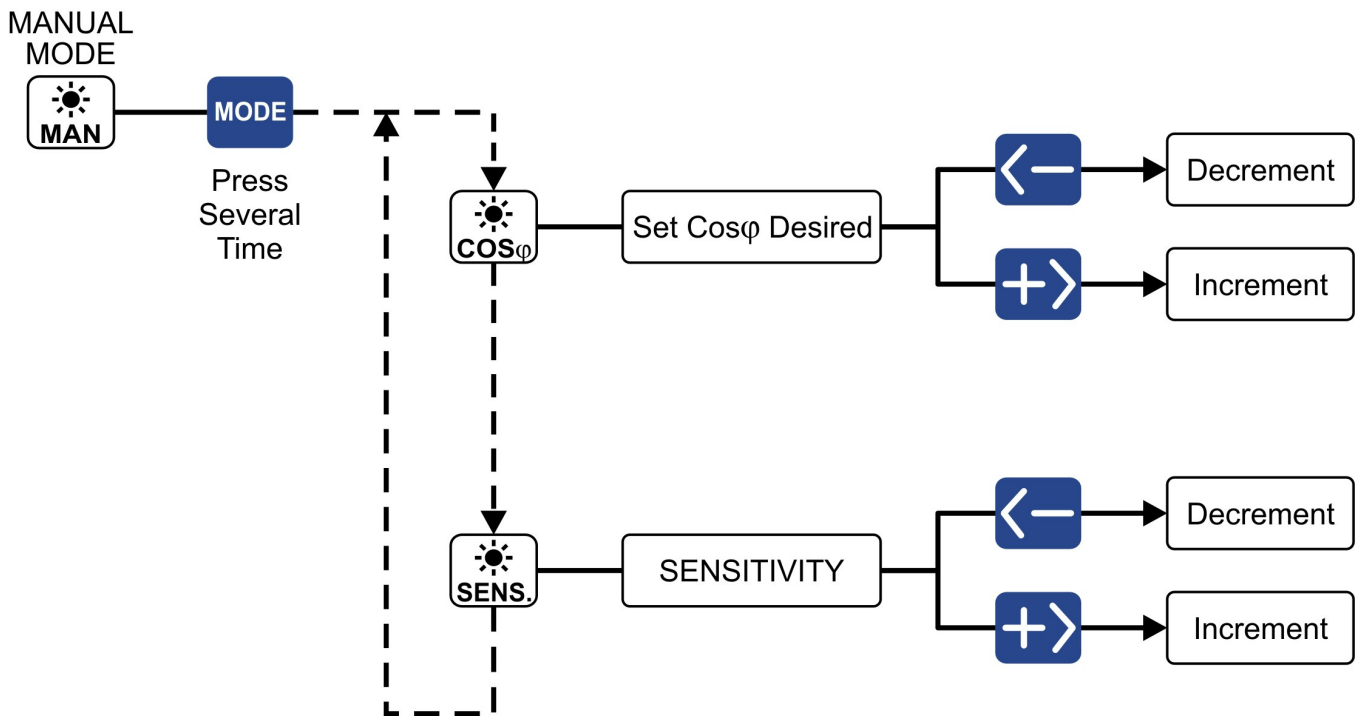
## CHANGE MODE



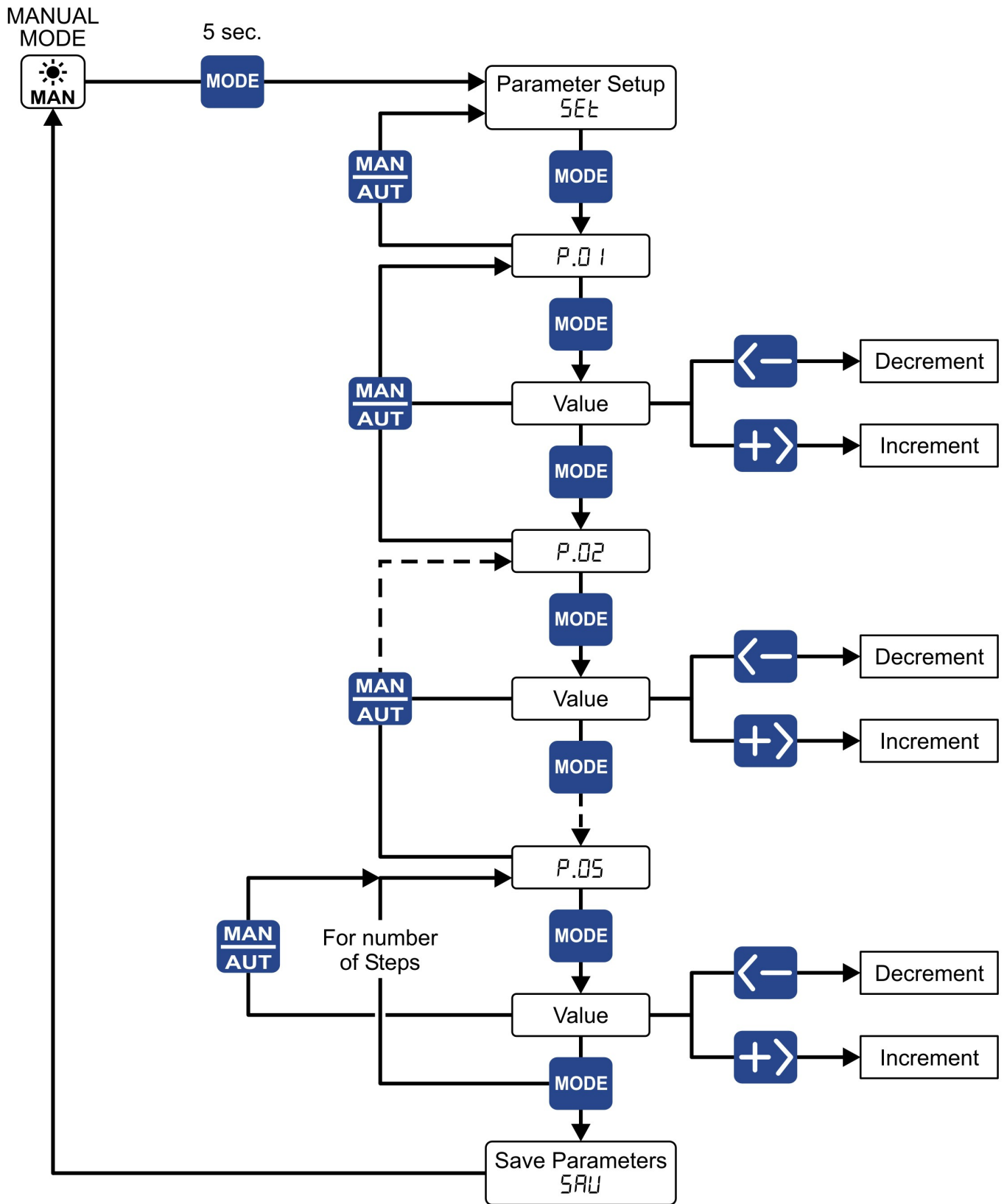
## SET MANUAL STEPS ( Cosφ Measured - V - A - THD% )



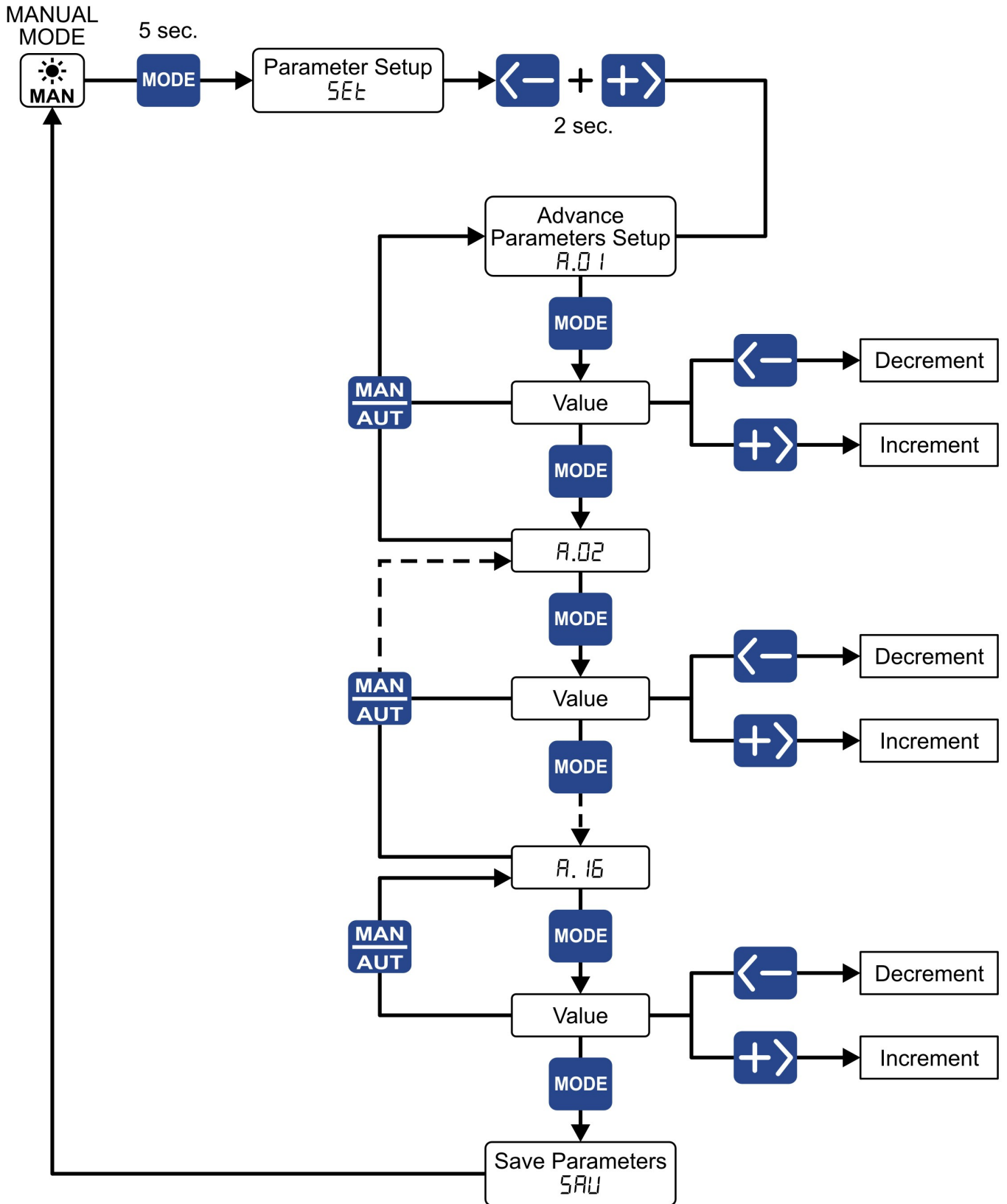
## SETTING VALUE ( Cosφ Desired - SENS )



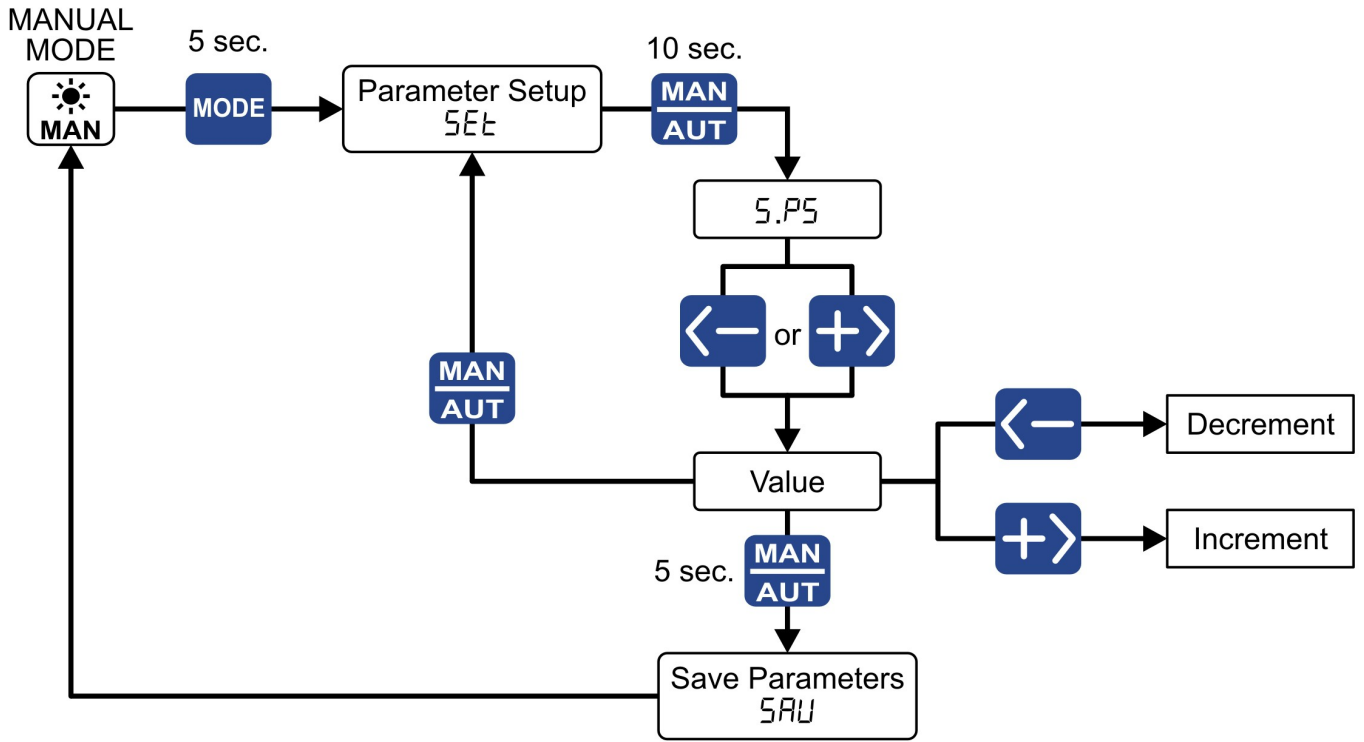
# BASIC PARAMETER SETUP (ONLY WITH CAPACITORS SWITCHED OFF)



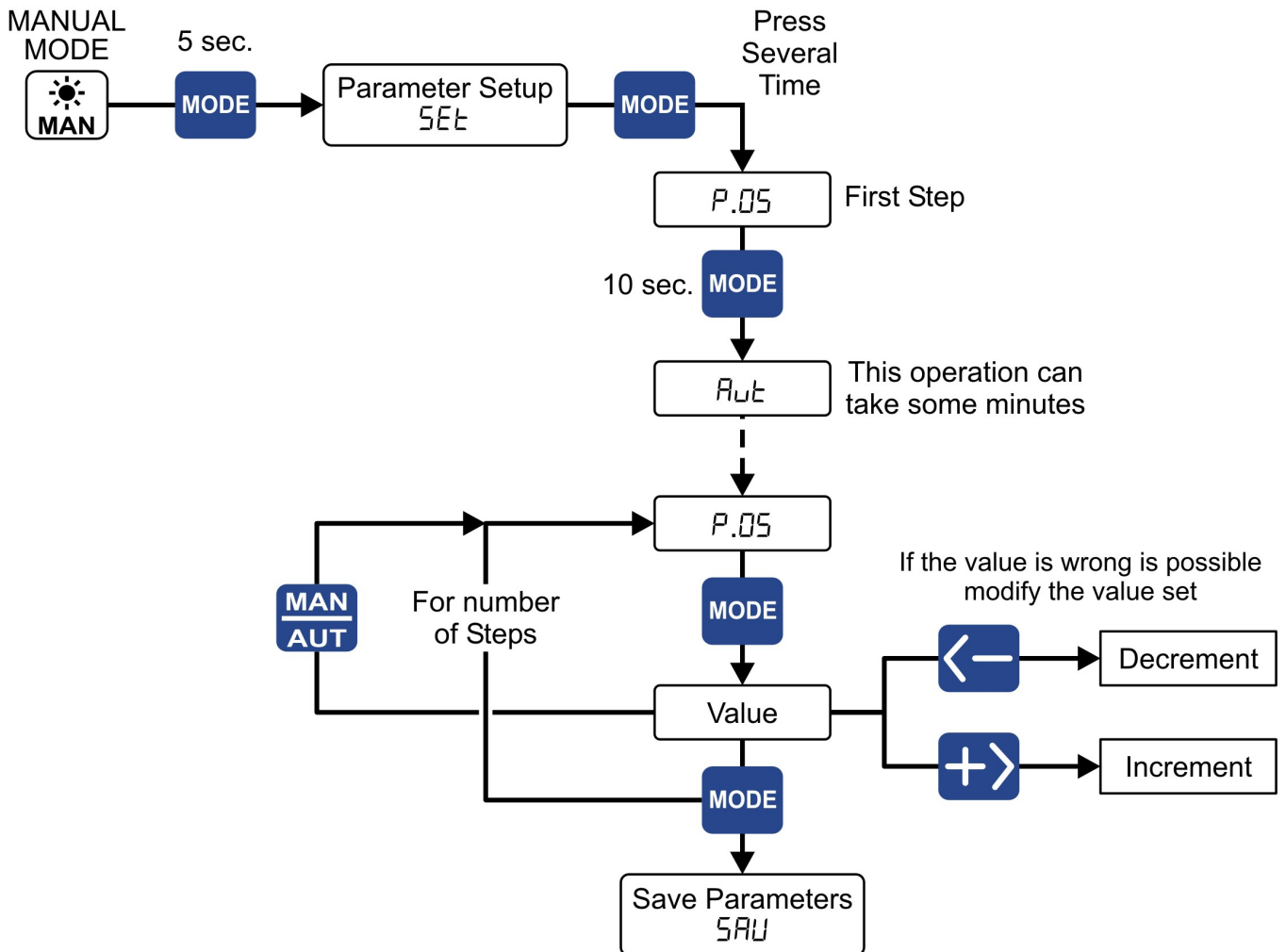
# ADVANCE PARAMETERS SETUP (ONLY WITH CAPACITORS SWITCHED OFF)



## SETTING PASSWORD (ONLY WITH CAPACITORS SWITCHED OFF)

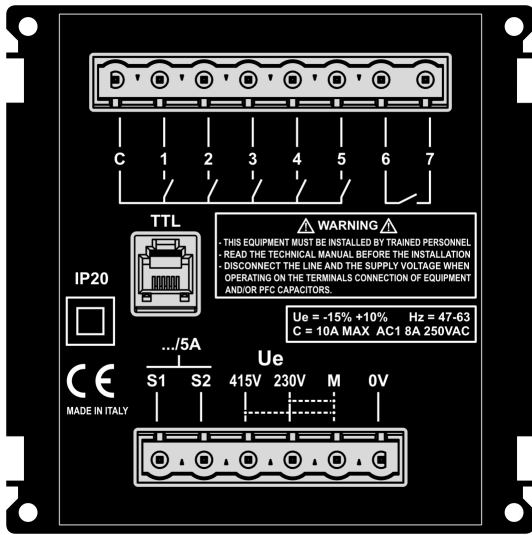


## SETTING AUTORECONIZED CAPACITOR BANK (ONLY WITH CAPACITORS SWITCHED OFF)

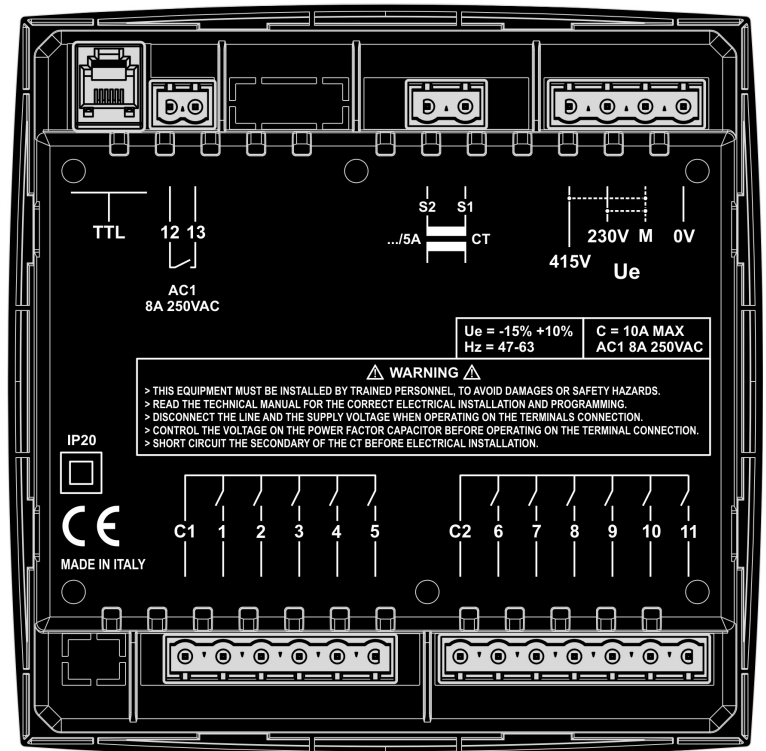


**15 - TERMINAL CONNECTIONS:**

**96x96 EPFC-96**



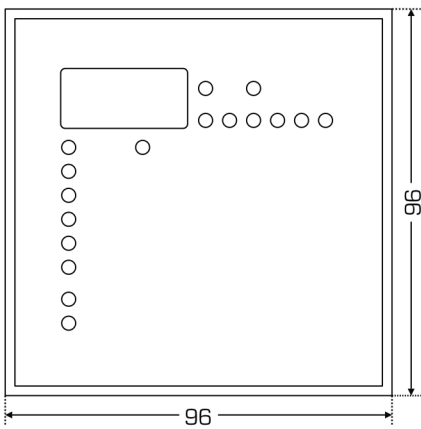
**144x144 EPFC-144**



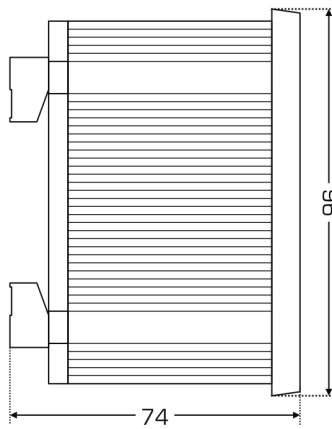
**16 - DIMENSIONS**

**96x96 – EPFC-96**

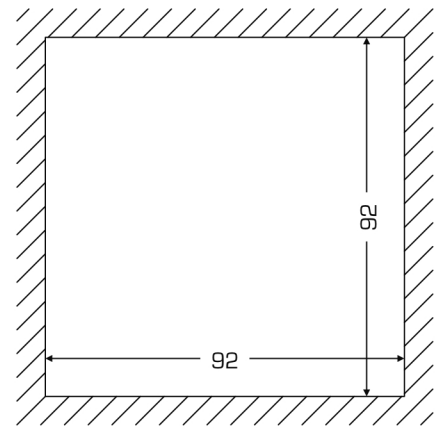
FRONT VIEW



SIDE VIEW

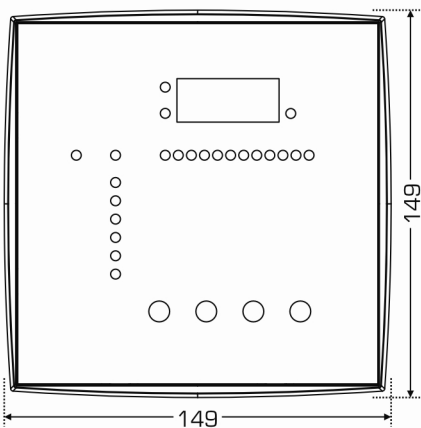


PANEL HOLE

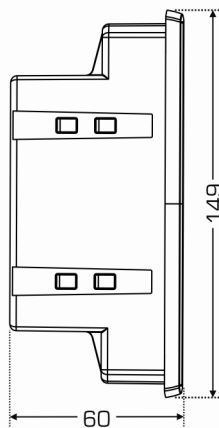


**144x144 – EPFC-144**

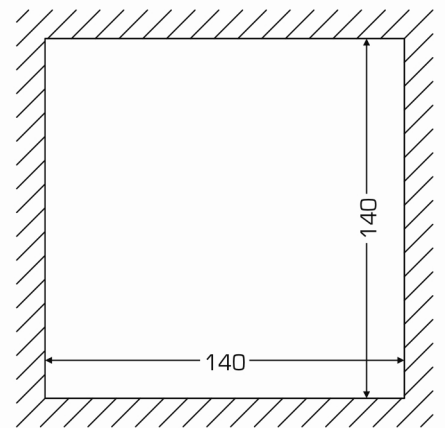
FRONT VIEW



SIDE VIEW



PANEL HOLE



ZU / ZU

